

Refrigeration Valves



A-247

Valves

For over 30 years, Siemens has been developing and producing refrigerant valves with magnetic actuators. Siemens refrigerant valves offer precise control and optimum energy efficiency in refrigeration systems. The one thing they all have in common is the actuator technology: the ultra precise, permanent DC magnetic actuation.

The Siemens refrigeration valve range offers diverting and 2-port valves for refrigeration applications. These include refrigerant valves for expansion, hot gas bypass (indirect or direct) and suction throttle applications. The high maximum permissible differential pressure and maximum permissible operating pressure allow the use of many types of refrigerants and can be used in applications with high pressures in the system.

The valves are not only simple to install and maintenance-free, but also safe for the environment.

Features

- Hermetically sealed for a high degree of environmental compatibility
- High stroke resolution
- Positioning time < 1 second
- Vibration-free operation
- Ease of service and installation

Refrigerants

- Ammonia (M2FP, MVS661)
- CO₂ (MVL661, MVS661, MVL702)
- Commonly used safety refrigerants

Applications

- Expansion
- Hot Gas Bypass (direct and indirect)
- Suction Throttle
- Diverting or straight through
- Can be used for chillers, heat pumps, air conditioning, supermarket refrigeration systems, air handling plants, etc.
- Modulating pilot valve with magnetic actuator (M2FP03GX) is available as the controlling element for 2 to 5-inch main valves.

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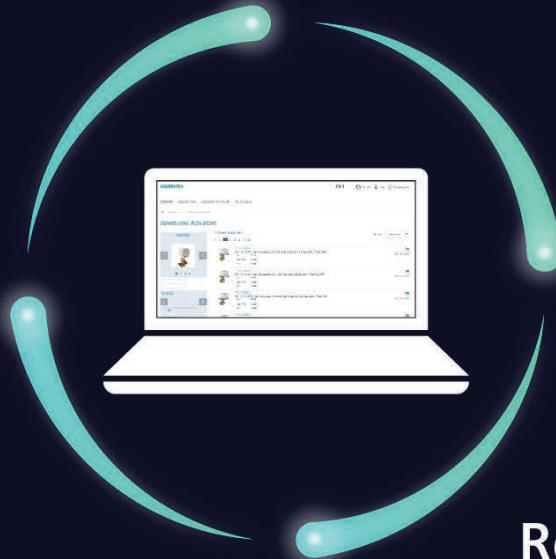
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Selection



Projects



Replacement

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SIEMENS

PolyCool Superheat Controller



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Valves

Description

The PolyCool™ Superheat is successful in areas where energy savings and optimization is a priority. This package further offers functionality for capacity control. As a result, the package can replace the normal thermostatic expansion valves (TEV) and the magnetic shutoff valve in refrigeration applications. Finally, the package controls the refrigeration capacity via an external signal or connection with a Ni1000 standard sensor.

Features

- Integrated user interface
- Hermetically sealed valve
- Precise and fast control components
- Real superheat control through pressure and temperature measurements
- Electronic expansion valve provides a high degree of precision
- Safety shutoff for compressors
- MOP (maximum operating pressure)
- Control algorithms for minimum superheating
- 1 or 2 independent superheating control circuits
- 30 refrigerants (including R717 (NH3), R744 (CO2) and R723)
- Adjustable valve Start-up behavior (time and opening degree)

Applications

The PolyCool Superheat was developed especially for controlling superheating of evaporators with dry expansion:

- PolyCool RWR462.10 can be employed with chillers, in particular, refrigeration machines with plate heat exchangers.
- PolyCool RWR462.10 for DX evaporators in air handling units and other applications such as evaporators in grocery stores, warehouses, computer rooms, etc.

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Specifications

Logistics

ASN	RWR462.10
ASN Set	CPS40.040, CPS40.100, CPS40.250, CPS40.630
Standard pressure sensor	QBE9101-P10U -1...-9 bar, 4...20 mA

Hardware

Power supply	AC/DC 24V
Communication	Modbus slave (Version 2) LCD-Symbol

Configuration

Pressure sensor	QBE2001-P10U -1...-9 bar, DC 0...10 V
	QBE2001-P25U -1...-24 bar, DC 0...10 V
	QBE2001-P60U -1...-59 bar, DC 0...10 V
	QBE9101-P10U -1...-9 bar, 4...20 mA
	QBE9101-P30U -1...-29 bar, 4...20 mA
	QBE9101-P60U -1...-59 bar, 4...20 mA

Refrigerants	30
	(R22, R23, R134a, R152a, R170, R290, R401a, R401b, R401c, R402a, R402b, R402c, R404a, R406a, R407a, R407b, R407c, R408a, R409a, R410a, R410b, R417a, R502, R507, R717, R723, R744, R1270, R600a, R600)

Refrigerants circuits	2
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Parameter settings

Min. operating Temperature	-50°C
Feedback of valve in running mode	Yes
Sensor failure alarm	Yes
Min Superheat range	Adjustable 0..4K
Superheat set point range	0...16K
Valve start up sequence	Yes (Time and opening degree)
Compressor alarm start up delay	Yes
Mode of operation with Ext. Capacity Control Signal	Reversible 10 V = min or max Qo

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Valves

Product Ordering

Description	Part No.
Superheat controller for 1 or 2 refrigeration circuits	RWR462.10
Superheat control set consisting of controller (RWR462.10), valve (MVL661...-...), pressure sensor (QBE9101-P10U), temperature sensor (QAZ21.682/101) and an installation and user's guide.	CPS40.040 CPS40.100 CPS40.250 CPS40.630

Modulating Refrigerant Valves with Magnetic Actuators



MVL661... Series Refrigerant Valve

A-251

Valves

Description

Control valves with magnetic actuator for modulating control of refrigerant circuits using CO₂ and commonly used safety refrigerants.

Features

- One valve type for expansion, hot-gas and suction throttle applications
- Hermetically sealed towards outside
- Selectable standard interface 0 to 10 Vdc, 2 to 10 Vdc, 0 to 20 mA or 4 to 20 mA
- High resolution and control accuracy
- Precise positioning control and position feedback signal
- Short positioning time (<1 second)
- Closed when de-energized
- Robust and maintenance-free
- Five valve sizes with Cv (kvs) values from 0.29 to 13.9 PSI (0.25 to 12)
- 4 selectable standard signals for setpoint and measured value
- DIP switch to reduce the Cv (kvs) value to 63% of the nominal value
- Potentiometer for adjustment of minimum stroke for suction throttle applications
- Automatic stroke calibration
- Forced control input for "Valve closed" or "Valve fully open"
- LED for indicating the operating state

Applications

The MVL661...Series refrigerant valves are designed for modulating control of refrigerant circuits including chillers and heat pumps. They can be used in expansion, hot-gas and suction throttle applications as well as with all commonly used safety refrigerants (R22, R134a, R227ea, R404A, R407C, R410A, and so on) and R744 (CO₂). They are not suitable for flammable refrigerants.

Specifications

Operating Voltage

24 Vac..... 24 Vac $\pm$ 20%
Frequency 45 to 65 Hz
Typical Power Consumption

P_{med} 12W
Standby <1 W (valve fully closed)

Apparent Power, S_{NA} 22 VA (for selecting the transformer)
Required Fuse Slow, 1.6 to 4A
24 Vdc 20 to 30 Vdc
Current draw 0.5A/2A (maximum)

Control Signal Y 2 to 10 Vdc, 4 to 20 mA,
Impedance
0/2 to 10 Vdc 100K ohm/5nF
0/4 to 20 mA 240 ohm/5nF

Forced control ZC
Input impedance 22K ohm
Closing the valve (ZC connected to G0) <1 Vac; <0.8 Vdc
Opening the valve (ZC connected to G) >6 Vac; >5 Vdc
No function (ZC not wired) Positioning signal Y active

Position Feedback Signal U

Voltage 2 to 10 Vdc; load resistance $\geq$ 500 Ω
Current 4 to 20 mA; load resistance $\leq$ 500 Ω
Stroke Detection Inductive
Nonlinearity Accuracy $\pm$ 3% full scale

Positioning Time < 1 second

Electrical Connections

Cable Entry Glands 3 $\times$ $\varnothing$ $\times$ 17 mm (for M16)
Min. Wire Size 20 AWG (0.75 mm²)
Max. Cable Length See Wiring

Nominal Pressure 232 PSI (PN 16)

Permissible Operating Pressure ¹⁾ max. 652 PSI (45 bar)

Max. Differential Pressure Δp_{max} 363 PSI (25 bar)
1-1/4-inch (DN32): 29 PSI (2 bar)

Valve Characteristic (stroke vs C_v or k_v) Linear (to VDI/VDE2173)

Leakage Rate (Internally Across Seat) Max. 0.002% C_v (Kv) or
Max. 1 NI/h gas at Δp = 58 PSI (4 bar)
Shut/off function, like solenoid
normally closed (NC) function

External Seal Hermetically sealed (fully welded,
no static or dynamic seals)

Permissible Media Commonly used safety refrigerants
(R22, R134a, R227ea, R404A, R407C, R410A,
R422D, and so on) and R744 (CO₂)
Not suitable for flammable refrigerants
Not suitable for ammonia (R717).
For refrigerants belonging to Fluid group 1,
please contact your local Siemens representative.

Media Temperature -40° to 248°F (-40° to 120°C),
Max. 284°F (140°C) for 10 min.

Stroke Resolution $\Delta H/H100$ 1:1000 (H = Stroke)

Hysteresis Typically 3%

Mode of Operation Modulating

Position when de-energized Control path A $\rightarrow$ AB closed

Orientation Upright to horizontal

Valve Body and Parts Steel/crNi Steel

Seat/Piston CrNi Steel/Brass

Sealing Disk PTFE

Sleeves Internally soldered, CrNi steel

Temperature

Operation -13° to 131°F (-25° to 55°C)
Transport -13° to 158°F (-25° to 70°C)
Storage 23° to 113°F (-5° to 45°C)

Humidity

Operation 10 to 100% rh
Transport < 95% rh
Storage 5 to 95%

Notes:

S_{NA} = Nominal apparent power for selecting the transformer

P_{med} = Typical power consumption

I_F = Required slow fuse

L = Max. cable length; with 4-wire connections, the max. permissible length of the separate 14 AWG (1.5 mm²) copper positioning signal wire is 656 ft (200 m)

1) All information at 24 Vac

2) With 10 AWG (4 mm²) electrical wiring reduce wiring cross-section for connection inside valve to 12 AWG (2.5 mm²).

Wiring

Part No.	Connection Type	(VA)	(W)	(A)	Wire Gauge (AWG)		
					14	12	10
					Max. Cable Length ft (m)		
MVL661....	4 wire (preferred)	22	12	1.6 to 4A	213 (65)	361 (110)	525 (160)
	3 wire	22	12	1.6 to 4A	65 (20)	115 (35)	164 (50)

Sizing

Part No.	Valve Size (in.)	Cv	Cv Reduced ¹	Δp_{max} PSI	Q_0 E (kW)	Q_0 H (kW)	Q_0 D (kW)
MVL661.15-0.4	1/2	0.46	—	363	47	9.2	1.7
		—	0.29		29	5.7	1.0
MVL661.15-1.0	1/2	1.2	—	363	117	23	4.2
		—	0.73		74	14	2.6
MVL661.20-2.5	3/4	2.9	—	363	293	57	10
		—	1.8		187	37	6.6
MVL661.25-6.3	1	7.3	—	363	737	144	26
		—	4.6	—	468	92	17
MVL661.32-10	1-1/4	11.6	—	232	969	279	41
		—	7.3	—	610	176	26
MVL661.32-12	1-1/4	13.9	—	29	*	*	50
		—	9.2	—	*	*	33

Table Notes:

¹63% of Cv (k_{vs}), see Cv (k_{vs}) DIP switch setting.

* MVL661.32-12.0 is only approved for suction throttle applications

Cv Nominal flow rate, in gpm, of refrigerant through the fully open valve (H100) at a differential pressure of 1 PSI.

Δp_{max} Maximum permissible differential pressure across the control path of the valve, valid for the entire actuating range of the motorized valve.

Q_0 E Refrigeration capacity in expansion applications

Q_0 H Refrigeration capacity in hot-gas bypass applications

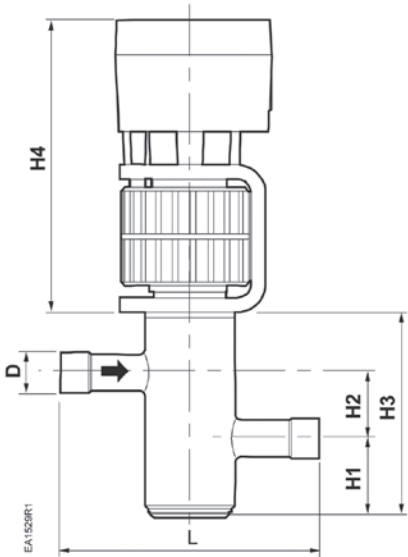
Q_0 D Refrigeration capacity in suction throttle applications and $\Delta p = 7.25$ PSI (0.5 bar)

Q_0 With R407C at $t_0 = 32^\circ\text{F}$ (0°C), $t_c = 4^\circ\text{F}$ (40°C).

Dimensions and Weights

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Valves



Dimensions shown in inches (mm)

Line Size (in.)	D	L	H1	H2	H3	H4	Depth	Weight lb (kg)
1/2	5/8	5.51 (140)	1.73 (44)	1.42 (36)	4.45 (113)	6.30 (160)	4.05 (103)	9.7 (4.4)
3/4	7/8	5.90 (150)	1.61 (41)	1.61 (41)	4.69 (119)	6.30 (160)	4.05 (103)	9.9 (4.5)
1	1-1/8	6.30 (160)	1.57 (40)	1.85 (47)	4.96 (126)	6.30 (160)	4.05 (103)	10.1 (4.6)
1-1/2	1-3/8	7.5 (190)	1.69 (43)	2.13 (54)	5.59 (142)	6.30 (160)	4.05 (103)	13.4 (6.1)

Table Notes:
D Pipe connections (inch), internal dimension

Modulating Refrigerant Valves with Magnetic Actuators



MVL702... Series Refrigerant Valve

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Valves

Description

Control valves with magnetic actuator for modulating control of refrigerant circuits using CO₂ and commonly used safety refrigerants.

Features

- One valve type for expansion, hot-gas and suction-throttle applications
- Fast positioning time (<1 second)
- Closed when de-energized (NC)
- Integrated positioning sensor for precise control
- Biflow function to max. 40 bar differential pressure
- Hermetically sealed, laser-welded stainless-steel housings
- Copper-coated pipe connections for easy soldering
- Completely qualified with Siemens valve driver POL94M
- Control sources (received positioning signal) can be analog, via Modbus RTU or via Peripheral bus (Climatix controller)
- High resolution and control accuracy
- Five valve sizes with kvs values from 0.1 to 2.9 m³/h

* Risk assessment for all flammable refrigerants

The system operator is required to perform a risk assessment on all flammable refrigerants as per local applicable standards and regulations.

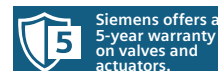
See also section "Standards, directives and approvals."

Applications

The MVL702 series... magnetic refrigerant valve is a modulating valve for refrigerant circuits such as in chillers and heat pumps and is used in expansion, hot-gas and suction-throttle applications.

Other applications including close-control and rooftop air-handling units benefit from the MVL702 features.

The valve can use all commonly available refrigerants* including R32, R134a, R290, R410A, R448A, R449A, R450A, R452A, R513A, R454B, R454C, R1234yf, R1234ze(E), etc.



Specifications

Operating Voltage

Driving coil (M1+: black / M1-: white) DC 0...20 V via POL94M

Signal Inputs

Positioning sensor supply (S+: red / S-: blue) < AC 5 V

Signal outputs

Position feedback signal (SIN: yellow) < AC 5 V

Resistance

Driving coil (M1+: black / M1-: white)¹⁾ 12.6 Ω²⁾ ± 3 Ω

Positioning sensor (S+: red / SIN: yellow) 59 Ω²⁾ ± 5 Ω

Positioning sensor (S-: blue / SIN: yellow) 59 Ω²⁾ ± 5 Ω

Electrical connection via M12 connector and connector cable POL0C

Max. permissible operating pressure MOP 5.0 MPa (50 bar)*

Max. differential pressure Δp_{max} A → AB: 3.6 MPa (36 bar)*
AB → A: 4.0 MPa (40 bar)*

Flow curve Depending on flow direction, see "valve flow curves"

Internal leakage rate (valid in any flow direction)

k_{VS} = 0.1, 0.2 m³/h: < 2 ml/min — gas at Δp = 4 bar

k_{VS} = 0.4...2.9 m³/h: < 8 ml/min — gas at Δp = 4 bar

External Seal Hermetically sealed (completely laser welded,
no static or dynamic seals) 100% of production is tightness tested

Permissible fluid R32³⁾, R134a, R290³⁾, R410A, R448A, R449A,
R450A, R452A, R454B**, R454C³⁾, R513A,
R1234yf³⁾, R1234ze(E)³⁾ and similar refrigerants.
Notice: Not suitable for ammonia (NH₃, R717).

Fluid Temperature HFC/HFO application 50 bar
Connection A: -40...+130°
Connection AB: -40...+110°C⁴⁾

Stroke Resolution ΔH/H100 1:1000 (H = Stroke)

Mode of Operation Modulating

Positioning time 1 sec for full opening
for individual positioning speed settings, see POL94M data sheet

Position when de-energized Valve is closed in less than 1 sec.
Valve is closed and stays closed up to Δp_{max} in
both directions, A → AB and AB → A.

Orientation Upright to horizontal

Valve Body and Parts CrNi steel

Pipe Connection CrNi steel with copper plating

Notes:

- 1) Resistance including 2m cable. Driving coil with 4m cable: 12.7 Ω ± 3 Ω. Driving coil with 8m cable: 12.9 Ω ± 3 Ω
- 2) Resistance at room temperature
- 3) The manufacturer as well as the operator must comply with all legal requirements while handling with fluids belonging to fluid group 1.
- 4) Increased power consumption: Applications with fluid temperature greater than 70 °C available upon request.

Connection cable, with MVL702 valve connector plug

	Type 1	Stock number	Length	Protection class	Release temperature range	Weight
		Single Pack	[in]	Connector plug		[Kg]
	POL0C5.20/STD	S55845-Z642	2	IP67	-40...105°C	0.17
	POL0C5.40/STD	S55845-Z644	4			0.31
	POL0C5.80/STD	S55845-Z648	8			0.60

Sizing

Type	Pipe connections		kvs ¹⁾		Δp		MOP	Q ₀ ²⁾					
	A × AB		A → AB	AB → A	A → AB	AB → A	—	R134a	R290	R32			
	[inch]	[mm]	[m³/h]	[m³/h]	[bar]	[bar]	[bar]	[kW]	[kW]	[kW]			
MVL702.09-09-0.1	3/8" × 3/8"	—	0.1	0.1	36	40	50	7.1	0.1	0.1			
MVL702.10-10-0.1	—	10 × 10						14.3	0.2	0.2			
MVL702.09-09-0.2	3/8" × 3/8"	—	0.2	0.16				36	40	50	28.6	0.1	0.1
MVL702.10-10-0.2	—	10 × 10											
MVL702.13-13-0.4	1/2" × 1/2"	—	0.4	0.36									
MVL702.16-16-0.4	5/8" × 5/8"	16 × 16											
MVL702.16-16-1.0	5/8" × 5/8"	16 × 16	1.0	0.8									
MVL702.22-22-1.0	7/8" × 7/8"	22 × 22											
MVL702.22-22-2.9	7/8" × 7/8"	22 × 22	2.9	3.1 ³⁾	34.4 ⁵⁾	30 ³⁾ / 40 ⁴⁾	50 / 34.4 ⁵⁾	207	301	511			
MVL702.22-29-2.9	7/8" × 1-1/8"	—				30 ³⁾ / 34.4 ⁵⁾ / 40 ⁴⁾							
MVL702.29-29-2.9	1-1/8" × 1-1/8"	—											

- 1) k_{vs} Nominal flow rate of water through the fully opened valve (H100) at a differential pressure of 100 kPa (1 bar) to VDI/VDE 2173. Note: Applications with fluid temperature above 70 °C on request.
- 2) Q₀ Tentative data: Refrigeration capacity in expansion applications, flow direction A → AB, t₀ = +4 °C, t_c = 38 °C, superheating Δt_{oh} = 6 K, subcooling Δt_{cu} = 1 K, without pressure drop.
- 3) The max. fluid temperature is limited to max. 65 °C at Δp =30 bar and 100% valve opening. This corresponds to k_{vs}=3.1 m³/h
- 4) Operation at pressure difference Δp =40 bar is possible with limited valve opening (max. 80%). This corresponds to k_{vs}=2.5 m³/h.
- 5) Limits for flammable refrigerants:
 - Valid for valves with pipe connection 1 1/8" with A2L, A2 and A3 refrigerants.
 - The MOP (max. operation pressure) is limited to 34.4 bar and the max. allowed pressure differences Δp are reduced accordingly. The related valves fulfill PED directive category I.

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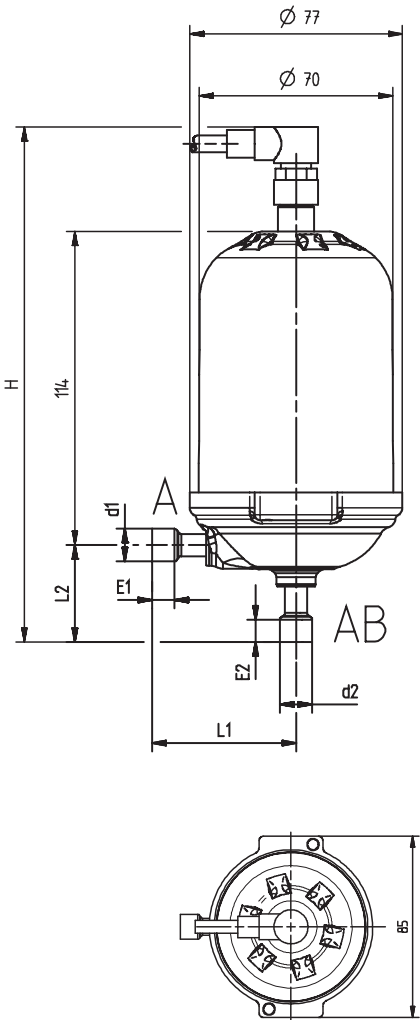
Valves

Product Ordering

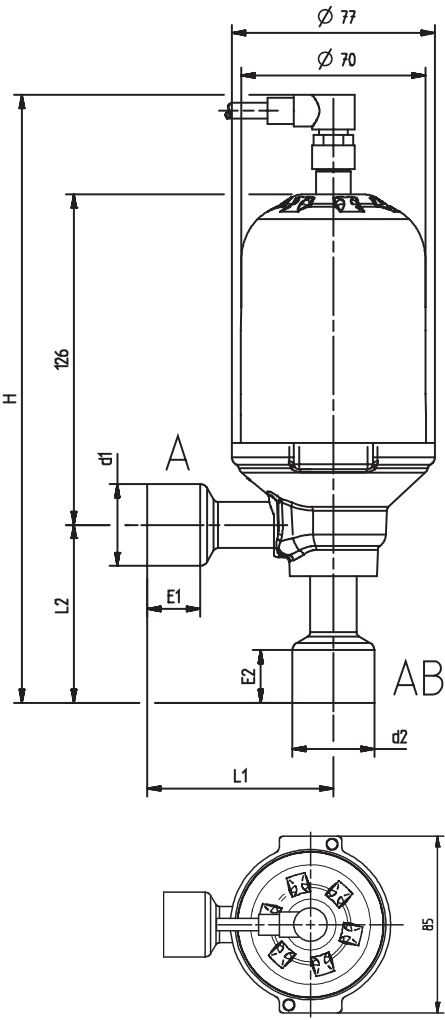
Product number	Orderable Part No. (SSN)	Pipe connections		Weight*	Quantity
		A × AB			
		[inch]	[mm]	[kg]	[pcs]
MVL702.09-09-0.1	S55320-M131	3/8" × 3/8"	—	2.6	1
MVL702.10-10-0.1	S55320-M116	—	10 × 10		
MVL702.09-09-0.2	S55320-M132	3/8" × 3/8"	—		
MVL702.10-10-0.2	S55320-M117	—	10 × 10		
MVL702.13-13-0.4	S55320-M118	1/2" × 1/2"	—	2.8	
MVL702.16-16-0.4	S55320-M119	5/8" × 5/8"	16 × 16		
MVL702.16-16-1.0	S55320-M120	5/8" × 5/8"	16 × 16		
MVL702.22-22-1.0	S55320-M121	7/8" × 7/8"	22 × 22		
MVL702.22-22-2.9	S55320-M122	7/8" × 7/8"	22 × 22		
MVL702.22-29-2.9	S55320-M123	7/8" × 1-1/8"	—		
MVL702.29-29-2.9	S55320-M124	1-1/8" × 1-1/8"	—	2.9	

Dimensions

Type1: kvs = 0.1, 0.2 m³/h



Type2: kvs = 0.4...2.9 m³/h



Type 1	Pipe connections				Dimensions				
	[inch]		[mm]		[mm]				
	d1	d2	d1	d2	H	E1	E2	L1	L2
MVL702.09-09-0.1	3/8"	3/8"	—	—	186	8	8	52	35
MVL702.10-10-0.1	—	—	10	10	186	8	8	52	35
MVL702.09-09-0.2	3/8"	3/8"	—	—	186	8	8	52	35
MVL702.10-10-0.2	—	—	10	10	186	8	8	52	35

Type 2	Pipe connections				Dimensions				
	[inch]		[mm]		[mm]				
	d1	d2	d1	d2	H	E1	E2	L1	L2
MVL702.13-13-0.4	1/2"	1/2"	—	—	204	12	12	43	45
MVL702.16-16-0.4	5/8"	5/8"	16	16	204	14	14	43	45
MVL702.16-16-1.0	5/8"	5/8"	16	16	204	14	14	43	45
MVL702.22-22-1.0	7/8"	7/8"	22	22	223	16	16	62	64
MVL702.22-22-2.9	7/8"	7/8"	22	22	223	16	16	62	64
MVL702.22-29-2.9	7/8"	1-1/8"	22	—	231	16	20	62	73
MVL702.29-29-2.9	1-1/8"	1-1/8"	—	—	231	20	20	71	73

MVL702 Valve Driver Module



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Valves

Description

The POL94M operates MVL702 modulating refrigeration valves by controlling the opening position of the MVL702.

The POL94M is designed for precise and fast positioning, to render operation status transparent, and to permit simple and universal system integration.

The POL94M is a full member of the Climatix family. Positioning signals can be provided from the Climatix controller via peripheral bus. It also accepts positioning signals via Modbus RTU as well as common analog signals, e.g. 0...10 V or 4...20 mA.

Features

- Power supply AC 24 V or DC 24 V
- Supports MVL702 modulating refrigerant valve
- Control sources: Peripheral bus (Climatix), analog or Modbus RTU
- 8 universal I/Os
- On-board DC 24 V and DC 5 V power supply for active sensors
- 1 relay output
- Manual functions for direct valve control
- LED indicators for modulating refrigerant valve operation status

Specifications

Operating voltageAC 24 V +/-20 %; DC 24 V +/-10 %
 Frequency45 ... 65 Hz
 Max. AC-Power and current consumption
 see tables on page 17 of A6V14947868_en--_b
 Connection Peripheral bus, terminals: 24 V ≈ / GND

Dimensions
 width x height x depth 90 x 110 x 75 mm
Weight
 POL94M.00/STD excluding packaging176 g
Base plate Plastic, pigeon-blue RAL 5014
Housing Plastic, light-gray RAL 7035

Ordering Information

Product Number	Orderable Part No. SSN	Description	Packing	Quantity	Weight lbs. [kg]
POL94M.00/STD	S55845-Z243	Climatix I/O extension module, 24 V AC/DC; 8 I/O; driver for modulating refrigerant valve MVL702	Single	1	0.44 [0.21]
POL94M.05/STD	S55845-Z601		Multi	16	8.28 [3.80]

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Valves

Accessories

Product No. (Connector set type) *	Orderable Part No. (SSN)	Description	Connector Type	Terminal
POL094.M5/STD	S55845-Z620	Screw connector set, board-to-board		
	Phoenix no.			
	1643776	1 x Phoenix MCVR 1.5/14-ST-3.5 GY7035	Screw connector, cable side entry	T1
	1643773	1 x Phoenix MCVR 1.5/5-ST-3.5 GY7035		T2
	1708793	1 x Phoenix MVSTBW 2.5/3-ST GY7035		T3
	1751697	1 x Phoenix ZEC 1.0/4-LPV-3.5 GY35AUC2CI1	PCB connector, board-to-board	A+,B-, GND, 24V
POL094.M6/STD	S55845-Z621	Spring connector set, board-to-board		
	Phoenix no.			
	1761412	1 x Phoenix FK-MCP 1.5/14-ST-3.5 GY7035	Spring connector, cable top entry	T1
	1773604	1 x Phoenix FK-MCP 1.5/5-ST-3.5 GY7035		T2
	1700375	1 x Phoenix FKCT 2.5/3-ST GY7035		T3
	1751697	1 x Phoenix ZEC 1.0/4-LPV-3.5 GY35AUC2CI1	PCB connector, board-to-board	A+,B-, GND, 24V
POL094.M8/STD	S55845-Z630	Screw connector set, board-to-cable		
	Phoenix no.			
	1643776	1 x Phoenix MCVR 1.5/14-ST-3.5 GY7035	Screw connector, cable side entry	T1
	1643773	1 x Phoenix MCVR 1.5/5-ST-3.5 GY7035		T2
	1708793	1 x Phoenix MVSTBW 2.5/3-ST GY7035		T3
	1751697	1 x Phoenix ZEC 1.0/4-LPV-3.5 GY35AUC2CI1	Spring connector, board-to-wire	A+,B-, GND, 24V
POL094.M9/STD	S55845-Z631	Spring connector set, board-to-cable		
	Phoenix no.			
	1761412	1 x Phoenix FK-MCP 1.5/14-ST-3.5 GY7035	Spring connector, cable top entry	T1
	1773604	1 x Phoenix FK-MCP 1.5/5-ST-3.5 GY7035		T2
	1700375	1 x Phoenix FKCT 2.5/3-ST GY7035		T3
	1751710	1 x Phoenix ZEC 1.0/4-ST-3.5 GY35AUC1R1.4	Spring connector, board-to-wire	A+,B-, GND, 24V

Single Connector

Single connector type	Orderable Part No. (SSN)	Package size (pcs)	Description	Phoenix part number	Connector Type	Terminal
1643776	1643776	100	Phoenix ZEC 1.0/4-LPV-3.5 GY35AUC2CI1V	1751697	PCB connector, board-to-board	A+, B-, GND, 24 V
1643773	1643773	50	Phoenix ZEC 1.0/4-ST-3.5 GY35AUC1 R1.4	1751710	Spring connector, board-to-cable	A+, B-, GND, 24 V

MVL cable

Single connector type	Orderable Part No. (SSN)	Description	Length [mm]	Protection class Connector plug	Release temperature range
POL0C5.20/STD	S55845-Z642	Standard cable with MVL valve connector plug	2	IP67	-40...105°C
POL0C5.40/STD	S55845-Z644		4		
POL0C5.80/STD	S55845-Z648		6		

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Valves



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Modulating Refrigerant Valves for Ammonia and Safety Refrigerants with Magnetic Actuators



MVS661...N Series Refrigerant Valve

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Valves

Description

The MVS661...N refrigerant valve can be driven by Siemens or third-party controllers that deliver a 0/2...10 Vdc or 0/4...20 mA output signal. The valve stroke is proportional to the control signal. Can be used with ammonia, CO₂ and commonly used safety refrigerants.

Features

- One valve type for expansion, hot-gas and suction throttle applications
- Hermetically sealed
- Selectable standard control signals 0/2 to 10 Vdc or 4 to 20 mA
- High resolution and control accuracy
- Precise positioning control and position feedback signal
- Short positioning time (<1 second)
- Closed when de-energized
- Robust and maintenance-free
- 1-in. (DN 25) with Cv (kvs) values from 0.12 to 7.28 (0.10 to 6.3 m³/h)
- 4 selectable standard signals for setpoint and measured value
- DIP switch to reduce the Cv (kvs) value to 63% of the nominal value
- Potentiometer for adjustment of minimum stroke for suction throttle applications
- Automatic stroke calibration
- Forced control input for "Valve closed" or "Valve fully open"
- LED for indicating the operating state

Applications

The MVS661...N refrigerant valve is designed for modulating control of refrigerant circuits including chillers and heat pumps. It is suitable for use in expansion, hot-gas and suction throttle applications. In addition to ammonia (R717), the valve can handle all standard safety refrigerants, noncorrosive gases / liquids and CO₂ (R744). It is not suited for use with inflammable refrigerants.

Specifications

Operating Voltage

24 Vac.....	24 V ± 20%
Frequency	45 to 65 Hz
Typical Power Consumption	
P _{med}	12W
Standby	<1 W (valve fully closed)
Apparent Power, S _{NA}	22 VA (for selecting the transformer)
Required Fuse.....	Slow, 1.6 to 4A
24 Vdc	20 to 30 Vdc
Current draw.....	0.5A/2A (maximum)

Signal Inputs

Positioning Signal Y	0/2 to 10 Vdc, 4 to 20 mA
Impedance	
0/2 to 10 Vdc	100K ohm/5nF
0/4 to 20 mA	240 ohm/5nF
Forced control ZC	
Input impedance	22K ohm
Closing the valve (ZC connected to G0).....	<1 Vac; <0.8 Vdc
Opening the valve (ZC connected to G)	>6 Vac; >5 Vdc
No function (ZC not wired).....	Positioning signal Y active

Signal Outputs

Position Feedback U	
Voltage	0/2 to 10 Vdc; load resistance > 500 Ω
Current.....	0/4 to 20 mA; load resistance < 500 Ω
Stroke Detection	Inductive
Nonlinearity	Accuracy +3% of end value

Positioning Time<1 second

Electrical Connections

Connection Terminals.....	Screw terminals for 12 AWG wire
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Functional Valve Data

Permissible Operating Pressure 1)	max. 914 PSI (63 bar)
Max. Differential Pressure Δp _{max}	363 PSI (25 bar)
Valve Characteristic.....	Linear
Leakage Rate (Internally Across Seat).....	Max. 0.002% CV (KV) or Max. 1 NI/h gas at Δp = 58 PSI (4 bar) Shut/off function, like solenoid normally closed (NC) function
External Seal	Hermetically sealed
Permissible Media	Ammonia (R717), CO ₂ (R744) and all safety refrigerants (R22, R134a, R404A, R407C, R507, etc); Not suited for use with inflammable refrigerants
Media Temperature	-40° to 248°F (-40° to 120°C), Max. 284°F (140°C) for 10 min.
Stroke Resolution ΔH/H100.....	1:1000 (H = Stroke)
Hysteresis.....	Typically 3%
Mode of Operation.....	Modulating
Position when De-energized	Closed
Mounting Position.....	Upright to horizontal

Materials

Valve Body and Parts	Steel/CrNi Steel
Seat/Piston.....	CrNi Steel

Sealing Disk/O-Rings PTFE/ CR (chloroprene)

Environmental Compatibility

Environment	ISO 14001
Quality	ISO 9001
Environmentally Compatible Products	SN 36350
RoHS.....	RL 2002/95/EG

Notes:

- S_{NA} = Nominal apparent power for selecting the transformer
P_{med} = Typical power consumption
I_F = Required slow fuse
L = Max. cable length; with 4-wire connections, the max. permissible length of the separate 14 AWG (1.5 mm²) copper positioning signal wire is 656 ft (200 m)
1) All information at 24 Vac
2) With 10 AWG (4 mm²) electrical wiring reduce wiring cross-section for connection inside valve to 12 AWG (2.5 mm²).

Wiring

Part No.	Connection Type	(VA)	(W)	(A)	Wire Gauge (AWG)		
					14	12	10
					Max. Cable Length ft (m)		
MVS661...N	4-wire (preferred)	22	12	1.6 to 4A	213 (65)	361 (110)	525 (160)
	3-wire	22	12	1.6 to 4A	65 (20)	115 (35)	164 (50)

Sizing

Part No.	Valve Size (in.)	Cv	Cv Reduced ¹	$\Delta p_{\max}$ PSI	Q_0 E (kW)	Q_0 H (kW)	Q_0 D (kW)	S_{NA} (VA)	P_{med} (W)
MVS661.25-016N	1	0.18	0.12	363	95	10	2	22	12
MVS661.25-0.4N	1	0.46	0.29	363	245	26	5	22	12
MVS661.25-1.0N	1	1.16	0.73	363	610	64	12	22	12
MVS661.25-2.5N	1	2.89	1.85	363	1530	159	29	22	12
MVS661.25-6.3N	1	7.28	4.62	363	3850	402	74	22	12

Table Notes:

¹63% of Cv (k_{vs}), see Cv (k_{vs}) DIP switch setting.

Cv Nominal flow rate, in gpm, of refrigerant through the fully open valve (H100) at a differential pressure of 1 PSI.

$\Delta p_{\max}$ Maximum permissible differential pressure across the control path of the valve, valid for the entire actuating range of the motorized valve.

Q_0 E Refrigeration capacity in expansion applications.

Q_0 H Refrigeration capacity in hot-gas bypass applications.

Q_0 D Refrigeration capacity in suction throttle applications and $\Delta p = 7.25$ PSI (0.5 bar).

Q_0 With R407C at $t_0 = 32^\circ\text{F}$ (0°C), $t_c = 4^\circ\text{F}$ (40°C).

Q_0 With R407C at $t_0 = 32^\circ\text{F}$ (0°C), $t_c = 4^\circ\text{F}$ (40°C).

S_{NA} Nominal apparent power for selecting the transformer.

P_{med} Typical power consumption.

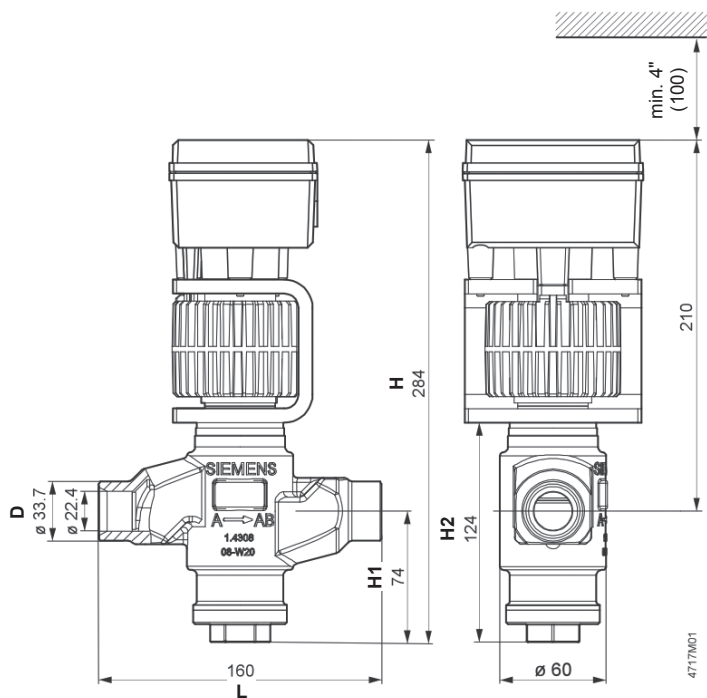
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Valves

Dimensions and Weights

A-266

Valves



Dimensions shown in inches (mm)

Line Size (in.)	D	L	H1	H2	H	Depth	Weight lb (kg)
1	7/8	6.30 (160)	2.91 (74)	4.88 (124)	6.30 (160)	4.05 (103)	10.1 (4.6)

Table Notes:
D Pipe connections (inch), internal dimension

Modulating Control Valve for Hot Gas Control with Magnetic Actuators



M3FB... LX Series 3-Port Valve
with Magnetic Actuator

A-267

Valves

Description

The M3FB... LX control valve with magnetic actuator is used for modulating capacity control of refrigeration units and heat recovery systems in hot gas applications. For commonly used safety refrigerants.

Features

- For organic safety refrigerants
- 24 Vac operating voltage or power signal;
0 to 20 Vdc Phs (phase cut)
- Selectable electrical interface ZM.. with 0 to 10 Vdc,
4 to 20 mA or 0 to 20 Vdc phase-cut positioning signal
- High stroke resolution (>1:2000) and control accuracy
- Short positioning time (< 1 s)
- Port AB → A closed when de-energized
- Heavy-duty and maintenance-free
- 1/2 to 1-1/4 in. line size (15 to 32 DN) with Cv (kvs)
values from 0.7 to 14.0 (0.6 to 12.0 m³/h)

Applications

The M3FB... LX 3-port and 2-port valves with magnetic actuators may be used as hot gas diverting or 2-port valves. Suitable for organic safety refrigerants such as R22, R134a, R404A, R407C, R507, etc. Not suitable for flammable refrigerants or ammonia (R717).

Specifications

Operating Voltage

24 Vac	24 V +15%/-10%
Frequency	50 to 60 Hz
Required Fuse	Slow, 1.6 to 2.5A

Signal Inputs

Positioning Signal	
ZM101/A	0 to 10 Vdc or 0 to 20 V phase cut
ZM121/A	4 to 20 mA or 0 to 20 V phase cut
ZM111	0 to 20 Vdc phase cut
Input Resistance	0 to 10 Vdc >100K Ω ; 4 to 20 mA, 150K Ω

Positioning Time < 1 second

Electrical Connections

Connection Terminals	Screw terminals for 12 AWG wire
----------------------------	---------------------------------

Functional Valve Data

Permissible Operating Pressure	Max. 623 PSI (63 bar)*
Max. Differential Pressure Δp_{max}	
AB $\rightarrow$ B	116 PSI (8 bar)
Leakage Rate $\Delta p = 0.1$ MPa (1 bar)	
AB $\rightarrow$ A	Max. 0.05 % of k_{vs} -value
AB $\rightarrow$ B	Max. 0.5 % k_{vs}
Valve Characteristic	Linear (to VDI / VDE 2173), optimized in low opening range
Permissible Media	For organic safety refrigerants (R22, R134a, R404A, R407C, R410A, R507 etc.). Not suitable for ammonia (R717) or flammable refrigerants
Media Temperature	-40° to 248°F (-40° to 120°C), Max. 284°F (140°C) for 10 min.
Stroke Resolution $\Delta H/H100$	>1:200 (H = Stroke)
Mode of Operation	Modulating
Position when De-energized	AB $\rightarrow$ A Closed

Materials

Housing Components	Steel/CrNi Steel
Seat/Inner Valve	Brass/CrNi Steel
Pipe Connections	PTFE/ CR (chloroprene)

Environmental Compatibility

Environment	ISO 14001
Quality	ISO 9001
Environmentally Compatible Products	SN 36350
RoHS	RL 2002/95/EC

* To EN 12284, checked with 1.43 x operating pressure at 62 bar

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Valves

Sizing

Part No.	Line Size (in.)	Cv AB $\rightarrow$ A gpm	Δp_{max} AB $\rightarrow$ A PSI	S_{NA} (VA)	P _{med} (W)
M3FB15LX06/A	1/2	0.7	319	26	6
M3FB15LX15/A	1/2	1.8	319	26	6
M3FB15LX/A	1/2	3.5	319	26	6
M3FB20LX/A	3/4	5.9	261	26	6
M3FB25LX/A	1	9.4	174	40	10

Table Notes:

Cv	Flow rate tolerance $\pm 10\%$.
Δp_{max}	Maximum permissible differential pressure across the control path of the valve, valid for the entire actuating range of the motorized valve.
S_{NA}	Nominal apparent power for selecting the transformer.
P _{med}	Typical power consumption.

ZM... Terminal Housing

Part No.	Operating Voltage	Positioning Signal	Working Range
ZM101/A	24 Vac	0 to 10 Vdc	4 to 8 Vdc
ZM121/A	24 Vac	4 to 20 mA	8 to 16 mA
ZM111	—	0 to 20 V Phase Cut	0 to 15 V Phase Cut

Product Ordering Example

Part No.	Description
M3FB...	Modulating Refrigerant Valve with Magnetic Actuator
ZM121/A	24 Vac

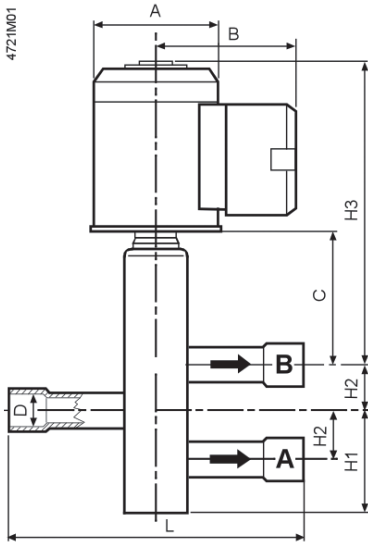
Table Notes:

Valve body and magnetic actuator form one integrated unit and cannot be separated.

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Valves

Dimensions and Weights



Dimensions shown in inches (mm)

Product Ordering

Line Size (in.)	ø D (in.)	L	H1	H2	H3	A	B	C	Weight lb. (kg)
1/2	5/8	5.9 (150)	2.6 (65)	1 (25)	7.2 (184)	3.1 (80)	3.3 (84)	2.6 (67)	9.5 (4.3)
3/4	7/8	6.7 (170)	2.7 (69)	1.2 (30)	9.4 (238)	4 (100)	3.7 (94)	3.3 (84)	19.6 (8.9)
1	1-1/8	7.9 (200)	2.8 (72)	1.4 (36)	9.8 (248)	4 (100)	3.7 (94)	3.7 (94)	20.9 (9.5)
1-1/4	1-3/8	9.8 (250)	3.6 (91)	1.7 (43)	9.6 (245)	4 (100)	3.7 (94)	3.9 (98)	25.1 (11.4)

Modulating Pilot Valve with Magnetic Actuator



M2FP03GX Pilot Valve
with Magnetic Actuator

A-271

Valves

Description

The M2FP03GX pilot valve with magnetic actuator is used as the controlling element for 2 to 5 in. main valves for modulating control of chillers, or for direct control of low Cv (kvs) values.

Applications

Suitable for use with safety refrigerants such as R22, R134a, R404A, R407C, R507 and for ammonia R717. Not suitable for applications with gas/liquid mixtures.

Features

- Short positioning time (approx 1 second)
- High resolution
- Hermetically sealed
- Versatile electrical interface with terminal housing ZM..
- Friction free
- Robust and maintenance-free
- Values from 0.7 to 14.0 (0.6 to 12.0 m³/h)



Specifications

Operating Voltage

24 Vac	24 V +15%/-10%
Frequency	50 to 60 Hz
Typical power consumption Pmed.....	5 W
Rated apparent power SNA.....	13 VA
Required Fuse.....	Slow, 1A

Signal Inputs

Positioning Signal	
ZM101/A	0 to 10 Vdc or 0 to 20 V phase cut
ZM121/A	4 to 20 mA or 0 to 20 V phase cut
ZM111	0 to 20 Vdc phase cut
Input Resistance.....	0 to 10 Vdc >100K Ω ; 4 to 20 mA, <150 Ω

Positioning Time < 1 second

Electrical Connections

Connection Terminals.....Screw terminals for 12 AWG wire

Functional Valve Data

Permissible Operating Pressure.....	464 PSI (32 bar)
Max. Differential Pressure Δp_{max}	
1 $\rightarrow$ 3	261 PSI (18 bar)
Leakage Rate $\Delta p = 15$ PSI (1 bar)	
1 $\rightarrow$ 3	Approx. 0.25% Cv
Valve Characteristic.....	Linear
Permissible Media	For organic safety refrigerants (R22, R134a, R404A, R407C, R410A, R507 etc.) or ammonia (R717)
Media Temperature	-40° to 212°F (-40° to 100°C)
Mode of Operation.....	Modulating
Position when De-energized	Valve stem retracted (valve control path closed)

Materials

Body	Steel
Seat/Inner Valve	CrNi Steel

Environmental Compatibility

Environment	ISO 14001
Quality	ISO 9001
Environmentally Compatible Products	SN 36350
RoHS.....	RL 2002/95/EC

Weight.....3.6 lb. (1.64 kg)

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Valves

Sizing

Part No.	Main Valve Line Size (in.)	Cv	Δp_{max} PSI
M2FP03GX	2 - 5	0.35	261

Table Notes:

Cv	Nominal flow rate, in gpm, of cold water through the fully open valve (H100) at a differential pressure of 1 PSI.
Δp_{max}	Maximum permissible differential pressure across the control path of the valve, valid for the entire actuating range of the motorized valve.

ZM... Terminal Housing

Part No.	Operating Voltage	Positioning Signal	Working Range
ZM101/A	24 Vac	0 to 10 Vdc	4 to 8 Vdc
ZM121/A	24 Vac	4 to 20 mA	8 to 16 mA
ZM111	—	0 to 20 V Phase Cut	0 to 15 V Phase Cut

Product Ordering Example

Part No.	Description
M2FP03GX	Pilot Valve
ZM121/A	Terminal Housing 24 Vac

Table Notes:

Valve body and magnetic actuator form one integrated unit and cannot be separated.

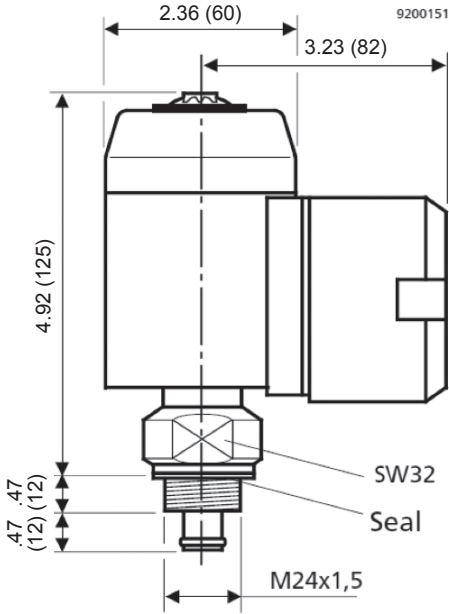
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Valves

Dimensions and Weights

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Valves



Dimensions shown in inches (mm)